

**Indexable insert for turning VCMT 110304, for finish machining, Grade: HBT130****Order data**

Order number	261386 HBT130
GTIN	4062406257668
Item class	22D

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
ISO code indexable insert	VCMT 110304
Tool material	Carbide
Feed f	0.05 - 0.2 mm/rev.
Grade	HBT130
Main application	M
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Number of changes/inserts	2

Chip breaker	M
Cutting depth a_p	0.1 - 1 mm
Coating	TiCN
Type of product	Indexable insert for turning